

IK-73X PLUS Auto-Brushing Turbidity Analyzer

Auto-Brushing Analyzer for Ultra-Low Turbidity



Pyxis Lab® Inc.

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Related Statements

The manufacturer shall not be liable for direct, indirect, special, incidental or consequential damages resulting from any deficiency or omission in this manual. The manufacturer reserves the right to make changes to this manual and the products described in it at any time without notice or liability. Revised versions can be found on the manufacturer's website.

Safety Information

Please read this manual completely before unpacking, installing and operating this equipment. In particular, pay attention to all dangers, warnings and precautions, otherwise, it may cause serious personal injury to the operator or damage to the equipment.

Use of Danger Information

Danger
Indicates a potentially or urgent dangerous situation that, if not avoided, will cause death or serious injury.

Indicates a potentially or very dangerous situation that, if not avoided, may cause serious personal injury or death.

Warning

Wa	irning
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Indicates a potentially dangerous situation that may cause a certain degree of personal injury.

Attention

Indicates conditions that if not avoided, will cause damage to the instrument. This is information that needs special emphasis.

Warning Label

Please read all labels and marks attached to the instrument. Failure to follow the instructions on these safety labels may result in personal injury or damage to the instrument.

	If this symbol appears in the instrument, it means refer to the operation and/or safety information in the instruction manual.
A	If there is this mark on the instrument housing or insulator, it means there is a risk of electric shock or death from electric shock.
	Static electricity can damage the delicate internal electronic components, resulting in reduced performance or eventual failure of the instrument.
	Electrical equipment marked with this symbol cannot be disposed of through the European public waste system after August 12, 2005. In order to comply with European regional and national regulations (EU Directive 2002 / 98 / EC), European electrical equipment users must now return abandoned or expired equipment to the manufacturer for disposal without any cost.



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Specifications

Item	IK-739-PLUS	IK-739-PLUS-G	IK-736-PLUS	IK-736-PLUS-G
P/N	12001	12002	12003	12004
4G Gateway	Not Included	Included	Not Included	Included
Turbidity Source / Wavelength		LED / Wa	arm White	
Turbidity Dual Range	0.000	- 40.00 NTU	0.000 -	- 1,000 NTU
Turbidity Flow Cell With Brushing		Incl	uded	
Measurement Accuracy		0.001NTU or	± 1% Full Scale	
Minimum Resolution		0.00	2 NTU	
Response Time		4s after imme	rsion - Turbidity	
Compliance		EPA-	180.1	
Measurement Interval		Continuous I	Measurement	
Display	7-inc	h LCD Color Industr	ial Capacitive Touch	n Screen
Storage Capacity	Built-In 4GB	of Ram for Storing ι	up to 1-Million Data	/Event Records
Power Requirement	96-260VAC / 50-60 Hz; 10A Fuse; 200 W			
Output	2 x 4	-20 mA / RS-485 M	odbus - RTU / Modł	ous TCP
Input		2 x 4-20 mA / RS	-485 Modbus - RTU	
USB	1 x USE	B host, for data dow	nloading and scree	n upgrade
Internet		RJ-45 socket	t, Modbus-TCP	
Panel Operational Temperature		40 - 113	°F (4-45 °C)	
Storage Temperature	Instrument:	-4 – 131°F (-20 – 55	°C) / Sensors 32 – 1	.22°F (0 – 50°C)
Sample Water Temperature		40 - 104	°F (4-40°C)	
Sample Water Pressure		7.25 – 30 psi	(0.05 – 0.2Mpa)	
Sample Water Flow Rate		500 – 2,000	0mL / Minute	
Sample Line Size		¼-inch OD / ¾-inc	h OD or ½-inch FNP	Т
Rating	IP-65 Panel-Display / IP-67 Sensors			
Regulation	CE / RoHS			
Relative Humidity	20% - 90% (No Condensation)			
Altitude	<6,561 feet (<2,000 Meter)			
Dimensions (HxWxD)	Panel (IK-73X9-PLUS) 750H x 450W x 243D mm			
Approximate Product Weight	IK-73X-PLUS Series ~ 15 kg			

*As Pyxis technology is continuously updated, this technical parameter may change at any time without notice

Order Information	P/N
IK-739-PLUS (Auto Brushing Turbidity Analyzer 0.000 – 40.000 NTU))	12001
IK-736-PLUS (Auto Brushing Turbidity Analyzer 0.000 – 1000 NTU))	12003
FT-100-PLUS (Replacement FT-100-PLUS Auto-Brushing Flow Assembly Replacement)	16005
FTP-100-1 (Replacement Brush & Seal Assembly Kit for FT-100-PLUS)	28698
LT-739 (Replacement Inline Turbidity Sensor 0.000 – 40.000 NTU)	53221
LT-736 (Replacement Inline Turbidity Sensor 0.000 – 1,000 NTU)	53215
UC-100A (Replacement Display & Data Logging Terminal)	43054



2.

Unpackaging

The package includes the following items:

One IK-73X-PLUS Series Water Analyzer Panel Assembled and Complete with Power Supply Cord

- UC-100A Touch Screen Display/Data Logger with Pyxis Sensors Prewired in RS-485 (RTU)
- LT-739 (Warm White Light) Ultra-Low Turbidity Sensor (0-40NTU) on IK-739-PLUS Model
- LT-736 (Warm White Light) Ultra-Low Turbidity Sensor (0-1,000NTU) on IK-739-PLUS Model
- FT-100-PLUS Auto-Brushing Flow Reservoir

System Layout and Features

The IK-73X-PLUS series offers highly accurate, auto-brushing, real-time measurement, display and datalogging of Ultra-Low Turbidity, utilizing proprietary Pyxis Lab smart sensor technology, coupled with a Pyxis touch screen display and data logging terminal. The IK-739-PLUS measures a range of 0.000 – 40.00 NTU while the IK-736-PLUS measures a range of 0.000 – 1000 NTU. The IK-73X-PLUS series is offered in a convenient and easy to integrate panel mounted format for rapid installation and simple maintenance.



Figure. 1 - IK-73X-PLUS Series



IK-73X-PLUS Series Features

- Pyxis Lab's advanced research and development sensor technologies to achieve highly accurate and stable measurement of Turbidity.
- Pyxis LT-739 and LT-736 ultra-low resolution turbidity sensors offer a detection light source using warm white LED in 90-degree surface scatter format in accordance with USEPA 180.1 wavelength standards. The turbidity sensor is mounted in the unique Pyxis FT-100-PLUS auto-brushing flow reservoir with motorized mechanical cleaning of the sensor optical lense enabling the highest resolution possible of 0.002NTU with unmatched stability. The LT-739 and LT-736 both offer simple calibration via the Pyxis L-CAL Portable Turbidity Calibration Kit as outlined in this manual.
- All Pyxis sensors are connected to the UC-100A display/data logger via RS-485 modbus (RTU) allowing for integrated sensor calibration interface and diagnostics within the display touch screen. Display/data logger offers 2 x 4-20mA output, 2 x 4-20mA input as well as RS-485 and TCP-IP with remote diagnosis and parameter adjustment.
- Convenient and simple to install Back-Panel (IK-73X-PLUS Series) for rapid and easy installation. Truly a plumb and power to go platform with intense factory setup, testing and sensor calibration prior to shipment.



4. **Dimension and Mounting**

Figure 2 - IK-73X-PLUS (Auto-Brushing Turbidity)



UC-100A Display/Data Logger Dimensions (mm)



Figure. 3-UC-100A

Sensor Diagrams (mm)



Figure. 4-LT-739 / LT-736 Turbidity Sensor



Installation

5.1. Installation Requirements

Power Supply: 100~240V AC 50/60Hz

5.

Water Supply: Inlet water pressure should be from 7.25 – 30 psi (0.05-0.2MPa). The FT-100-PLUS brushing flow reservoir will come equipped with inlet feedwater line adapter of ¼-inch OD tubing connected to ½-inch FNPT inlet. ***NOTE*** Users may alter this to ¾- OD tubing or straight pipe in ½-inch NPT based on application needs and water quality.

Drainage: Outlet pipe diameter is 3/8-inch PE pipe and should be connected to a discharge drain via gravity flow.

Wall Mount Space: The IK-73X-PLUS series analyzer panel size is roughly 750H x 450W x 243D (mm) in dimension. Please accommodate sufficient space for mounting.

Wall Mount Weight: Approximately 15kg. Please use appropriate mounting hardware.

5.2. Tube Connection

Inlet Water: Connect the 1/4-inch inlet water tubing to the quick adapter provided.

Outlet Water: Connect the 3/8-inch outlet water tubing to the quick adapter provided.





5.3. Terminal Wiring

The IK-739-PLUS and IK-736-PLUS analyzers have universal AC power supply equipment allowing users simply to plug the power supply into a 100~240V AC 50/60Hz power outlet for normal operation. **WARNING** The process of electrical connection to contact the 220V single-phase power supply, should be operated by personnel with an electrician's license. Failure to operate according to the electrical code of practice may result in electric shock injury or even death.



Figure 5 - Terminal Wiring Diagram



Touch Screen Operation

6.1. Main Screen

6.

After the system is powered on an initial screen allows the user to log into the system.

Pyxis HMI:DZ-V1.1	Turbidity Online Detection System
	Enter

Figure 6 - Main Screen

6.2. User Login

After powering on the system, log in with the user name and password to be able to change system settings. Click the "User Login" button, select the user "**pyxis**", enter the password: "**888888**" in the user password field. A new user can be added via "User Management" in interface of the menu.

🖀 User login	×
User login	
🙍 pyxis	User password:
	Logout way: Online timeout Idle timeout
	Online time: 0 Minutes
	User description:
	USB login Login Cancel
)

Figure 7 - User Login Screen

If you do not need a password, or want to change the user, you can enter the system and "Manage" in the "User Management" screen of the menu.



6.3. Real-Time Monitoring

Click the "Enter System" button on the main interface to enter the real-time monitoring screen of the system. The data detected by the Pyxis sensors will be displayed in real-time. See a functional overview of each section of this screen highlighted below. (numbers 1-4)





Section Number	Functional Overview
1	The blue area will scroll any alarm information in real time until the alarm is cleared.
2	Real-time display of the current sensor's 4-20mA signal value.
3	Real-time display of current sensor measurement value.
4	Historical data is recorded as a live curve, with the horizontal coordinate being the time and the vertical coordinate being the measured value.

Table 1 - Main interface functional overview



Press and hold the curve area for 2 seconds and then let go, the Y-axis curve range setting dialog box will appear. Users may change the display value range of Y-axis for each measurement index curve. Click the outter area of the screen to save and exit the setting screen after modifications are made. **NOTE** the upper value should correspond with the turbidity sensors range and typical application conditions.



Figure 9 – Display Curve Range Setting

6.4. Menu Bar

Click the button in the upper left corner of the screen to enter the system's menu interface, where the user can select to enter the desired operation interface.



Figure. 10-Menu Bar



6.5. Configurable Parameters

Click the "Parameter" button in the menu bar. Here you can select to enter "Alarm Parameters" and "4-20mA Output" setting interface etc.



Figure 11 - Parameter Settings

6.5.1. Alarm Parameter Setting

When the online user has the right to operate, upper and lower alarm limits can be set. Click "Alarm Parameter " to enter the interface of alarm parameter setting. Here you can set the alarm upper limit and lower limit of each sensor. When the measured value is lower than the set lower limit, "XX lower limit" alarm will be displayed on the real-time monitoring screen. When the measured value is greater than the set upper limit value, the "XX upper limit" will be displayed. Users can also select to turn on or off the alarm display function in the upper right of the corresponding parameter list.



Figure. 12 Alarm Parameter Setting



6.5.2. Name Definition

Click the orange dialog box to customize the sensor name. Here users can also change the unit of measure for temperature display.



Figure 13 - Name Definition

6.5.3. Sensor



Figure. 14-Sensor

Diagnostic Parameters

Click "Diagnosis Parameters" to the diagnosis page. In the diagnosis page, the raw data measured by the sensor is displayed. To help troubleshooting possible issues with the sensor, please save an image of this data when the sensor is placed in a clean water (tap water or deionized water), in a standard, and in the sample that the sensor is intended for.



Figure 15 - Diagnostic Parameters

Model Selection

The corresponding sensor model will be selected in the factory, if the sensor is replaced, please select the new sensor model in this interface and follow the prompts to operate step by step.



Figure. 16 - Model Selection-1





Figure. 17 - Model Selection-2



Figure. 18 - Model Selection-3



6.5.4. Cleaning Parameters Setting

The IK-73X-PLUS offers an auto-brushing flow reservoir for the LT-739 and LT-736 turbidity sensors. When entering the cleaning control parameter setting interface for the first time, a notice screen will appear to ensure the panel has the auto-brushing assembly in place (FT-100-PLUS). After confirming that the cleaning control module is installed, click Enable to enter the parameter setting interface.

nTurbidity On	Cleaning Parameters X	2023-07-24 09:14:15
Turbidity	Attention	4.0mA
	Attention	
	Before starting this function, please	
	module is installed on the equipment!!	
40.000	_	NIU
32.000		
24.000	Enable	
16.000		
8.000		
0.000 08:43 08:46 08:4	27 00.02 00.00 00.00 00.01 00.04	09:07 09:10 09:13

Figure 19 - Cleaning Module Confirmation Interface

On the parameter setting interface, users can set the automatic cleaning cycle frequency (minutes) and brush rotations per cleaning (30 brush rotations is equal to **1 Time**). Brush orientation, auto and manual mode can be set. (Example. Ify ou desire the clean the sensor with 30 brush rotations you would set the Brush Rotations Per Cleaning to **1**)

Turbidity C	On Cleaning Parameters	X 2023-07-24 09:14:25
Turbidity	Status: Normal	
Brush Stop	Manual Control	4.0mA
	Clean: Start Stop	
	Control Parameters	NTU
40.000	Cleaning Frequency	
24.000	0 min	
16.000	Brush Rotations Per Cleaning	
8.000	0 times	
0.000 08:43 08:46		09:07 09:10 09:13

Figure 20 - Cleaning Parameters Setting



6.5.5. 4-20mA Output Parameters Setting

Click "4-20mA Output " to enter the 4-20mA output parameter setting interface. The 4mA and 20mA output values should corresponds to the lower and upper limits of the sensor range or range of application use. Default 4-20mA output values are provided in Figure. ***NOTE*** The closer the value is set to the measurement value the more precise the data. It is recommended to set according to the range of the sensor and application needs.

nTurbidity On	line Detection System	2023-07-24 09:16:01
Turbidity		
	4-20mA Output Parameters X	4.0mA
	Turbidity	Ī
	4mA Output: 0.000 NTU	NTU
40.000	20mA Output: 40.000 NTU	
24.000		
16.000		
8.000		
0.000 08:46 08:49	08:52 08:55 08:58 09:01 09:04 0	9:07 09:10 09:13

Figure 21 - 4-20mA Output Setting

6.5.6. Communication Setting

Communication parameters generally do not need to be changed. If the communication station number and other parameters need to be changed on site, they can be changed on this interface.

nturbidity	Online E)etection	Syste	m		20	23-07-24	09:16:22
Turbidity								
	Modbus R	TU				Х		4.0mA
	Address	100						
	Baudrate 9	600 🗸		Parity	Even Parity	~		
40.000	Databit 8	~	5	Stopbit	1	~		NTU
32.000						-		
24.000	-	Read		W	rite	-		
16.000								
8.000								
0.000 08:46 08:49	08:52	08:55 08:5	8 09:0	1 09	:04 09:0)7	09:10	09:13 09:16

Figure 22 - Modbus RTU





Figure 23 - Modbus TCP

6.6. Calibration

Click on the "Calibration" button in the menu bar and select the sensor to be calibrated.



Figure 24 - Sensor Calibration



The LT-739 and LT-736 Ultra Low Turbidity Sensors are rigorously calibrated at the Pyxis Lab factory. If the sensor is kept clean, the user will not need to calibrate the sensor for one year of operation. However, the user may calibrate the sensor as desired. ***NOTE*** Pyxis recommends the sensor be <u>calibrated to the</u> <u>application range of its use only</u>. Example – for ultralow turbidity applications, the user ONLY needs to calibrate the sensor for Low-Range and Mid and High range calibration is not necessary. If the potential measurement range covers the full span of sensor range, all points (low/mid/high) calibration are suggested.



Figure 25 - Turbidity Calibration Screen

Low-Range Calibration Procedure DI Water in the Pyxis L-CAL Portable Turbidity Calibration Kit:

Isolate the panel and drain the piping and inline Tee assemblies. Remove the LT-739 /LT-736 sensor from the FT-100 flow tee. Triple rinse the LT-739 / LT-736 sensor surface, the FT-100 flow tee internals and the L-CAL Portable Turbidity Calibration Kit (P/N 53247) vessel with Deionized water. Insert the cleaned LT-739 / LT-736 turbidity sensor into the L-CAL calibration vessel and positon the L-CAL vessel vertically (with the sensor inserted in a horizontal position to the ground as shown in the step-by-step images). Remove the top cap and fill the L-CAL vessel with 500mL of bubble free deionized water. After the displayed turbidity data is stable, enter "0.05" for the low-range calibration value and click on "Low Range Calibration", a dialog box will pop up to confirm whether to perform this operation. Click "OK", if the calibration is successful, the dialog box will show "Calibration successful". ***NOTE*** Because there is no global standard for zero turbidity in the industry, Pyxis recommends 0.05 NTU as a target for Low-Point Calibration while using Bubble-Free DI Water.



Mid-Range Calibration using the L-CAL Portable Turbidity Calibration Kit:

If a mid-range calibration is not required, the user does not need to perform a mid-range calibration of the LT-739 or LT-736 sensor. If a mid calibration is required, proceed by rinsing the L-CAL vessel with Deionized water and refill with 500mL of known turbidity standard solution between <u>5NTU and 10NTU for LT-739</u> <u>mid-range calibration</u> and between and between <u>5NTU and 50NTU for LT-736 mid-range calibration</u>. After the displayed data is stable, enter the medium turbidity standard solution value and click on "Mid Range Calibration", a dialog box will pop up to confirm whether to perform this operation. Click "OK", if the calibration is successful, the dialog box will show "Calibration successful".

High-Range Calibration using the L-CAL Portable Turbidity Calibration Kit:

If a high-range calibration is not required, the user does not need to perform a high-range calibration of the LT-739 or LT-736 sensor. If a high calibration is required, proceed by rinsing the L-CAL vessel with deionized water and refill with known turbidity standard solution between <u>20NTU and 40NTU for LT-739</u> <u>high-range calibration</u> and <u>500NTU and 1,000NTU for LT-736 high-range calibration</u>. After the displayed data is stable, enter the high turbidity standard solution value and click on "High Range Calibration", a dialog box will pop up to confirm whether to perform this operation. Click "OK", if the calibration is successful, the dialog box will show "Calibration successful".



Figure 26 - Awaiting execution Screen of Turbidity Calibration

Troubleshooting Calibration Failed Messages

If you receive a "Calibration Fails" message during the calibration steps above, the following items should be checked:

- 1) Ensure your source of Deionized water is not contaminated with turbidity
- 2) Ensure your turbidity calibration standard solutions have not been contaminated
- 3) Ensure the LT-73X series sensor distillate end is not contaminated with debris or other substances



LT-739 / LT-736 Calibration using L-CAL Portable Turbidity Calibration Kit

Pyxis Lab has developed L-CAL as a portable and reusable liquid-state turbidity calibration kit for rapid calibration of the all LT-73X Series inline ultra-low turbidity sensors. The L-CAL calibration kit allows users to calibrate all LT-73X Series ultra-low turbidity sensors using <u>smaller volumes of Formazin</u> turbidity calibration standards providing an affordable and reusable solution for long term sensor reliability. The unique design of the L-CAL liquid calibration kit allows the LT-73X sensor to be easily inserted and calibrated with the sensor in a horizontal position, allowing air bubbles to be evacuated through the integrated air-vent line ensuring superior accuracy of the sensor calibration. The L-CAL has an easy to remove lid allowing users to fill and empty the calibration kit with DI water for vessel/sensor cleaning and Formazin calibration standards for sensor calibration.



L-CAL Liquid Turbidity Calibration Kit (P/N 53247)

Turbidity Calibration Principals & Considerations

The precision, resolution and the low detection limit of the LT-73X Series sensors are not affected by the calibration method, regardless of using certified Formazin standards and the L-CAL kit. The calibration only affects the turbidity sensor accuracy. The nature of turbidity measurement makes an absolute turbidity value not easily obtainable for any sensor manufacturer although proper standards and methods are followed. For example, turbidity values greater than 1.0 NTU measured on real-world samples with different sensors, even from the single manufacturer, could differ significantly. For ultra-low turbidity (less than 0.3 NTU) measurement using the same methods (ISO-7027 or EPA-180.1), it is likely that the values from different sensors can agree within 0.05 NTU. As such, the user should choose a calibration method and remain with the same calibration method for consistency.

L-CAL Specifications

ltem	L-CAL Portable Liquid Formazin Calibration Kit		
P/N	53247		
Sensor Name	LT-739 / LT-739B	LT-736 / LT-736B	
Calibration	Recommended Calibration Standard Solution Range		
Low-Range (0.05NTU Recommended for Calibration)	Bubble Free DI Water	or Standard <2.0 NTU	
Mid-Range	5 – 10 NTU	5 – 50 NTU	
High-Range	20 – 40 NTU	500 – 1,000 NTU	

Pyxis Turbidity Calibration Standard	Pyxis P/N
Pyxis 10 NTU Formazine Turbidity Calibration Std (500mL Bottle)	57010-4
Pyxis 30 NTU Formazine Turbidity Calibration Std (500mL Bottle)	57010-8
Pyxis 500 NTU Formazine Turbidity Calibration Std (500mL Bottle)	57010-2
Pyxis 1,000 NTU Formazine Turbidity Calibration Std (500mL Bottle)	57010-3



L-CAL Portable Liquid Formazin Calibration Kit Use Method

After removing the LT-73X sensor, gently wipe off the flat distal end with a soft cloth to ensure it is clean. The LT-73X Sensor should then be calibrated using the L-CAL portable liquid calibration kit using the following steps, and wirelessly calibrated via the uPyxis Mobile or Desktop APP. Please refer to LT-73X Series Operation Manual for details.

Insert LT-73X Sensor **Tighten Sensor Nut** Position Vertically and Remove Lid Preclean by adding DI-Water (200mL) Insert Lid **Gently Shake Then Empty Contents** Add Calibration Standard (500mL) Insert Lid and Remove Air Bubble Vent Line Cap FOLLOW CALIBRATION STEPS





You Tube watch procedure video <u>https://www.youtube.com/watch?v=1MuJM5Q5VB4</u>



6.7. Recovering Data

Click the restore button in the calibration interface of each sensor to restore the data of the turbidity sensor. If a user error is made during calibration and other operations, you may restore the factory settings of the sensor through the restore function.



Figure 27 - Data Recovery Screen

6.8. Alarm View

Click the "Alarm View" button on the main screen to enter the alarm view screen.

Alarm				Х
Number	Date	Time	Alarm description	^
				-
				1
				18
				-
				~
				•
Dele	te	Query	Previous	t

Figure 28 - Alarm View



In this screen users can browse all logged alarms. Drag the right scroll bar up and down to view the history of alarms. Click "Previous" and "Next" to advance to the next page. Click "Query" then enter the alarm number in the pop-up box to query that alarm.

Alarm				Х
Number	Date	Time	Alarm description	^
		Alarm	Data Query	
		Number	0	
				_
			Query	_
				×
Delet	e	Query	Previous	Next

Figure 29 - Alarm Data Query Screen

The Delete button in the lower left corner will delete all alarm records. After clicking delete, you must exit the screen and reenter before the historical data within the data report will be cleared.

6.9. Historical Data

Click the "Historical Data" button in the menu bar to enter the data report interface.

Data				X
Number	Time		Turbidit	/ ^
				· · ·
<		_		i. <
Delete	Previous	Next	Interval	Query

Figure 30 - Historical Data Screen



In the data report, the user can view the stored data of all parameters. The system records sensor readings every 4 seconds by default but this can be edited by the user if desired. Drag the scroll bar on the right to slide up or down or click "Previous" and "Next" to view historical data records. The data record can save up to 100,000 data entries. New data will overwrite the previously saved data after recording 100,000 data entries. The user can click the "Periodicity" button to change the data recording time interval.

Data			X
Number	Time	Turbidity	^
	Data Storag	je Time	
		605	
<			×
Delete	Previous	Interval	Query

Figure 31 - Data Storage Cycle Time Setting

Click "Delete" in the lower left corner. After entering the retention time, click the "Delete" button to clear all historical data within the retention time range.



Figure 32 - History Data Deletion Screen



Click the "Query" button in the lower right corner, enter the start time and end time and then click the "Query" button. Note that the start time and end time must be filled in exactly and completely according to the system time format.



Figure 33 - Historical Data Query and Export Screen

Insert a USB disk behind the display screen and enter the time range of the data to be exported in the query area. Click on the "Data Export" to download the data to the USB disk. The data quantity will be shown as a positive number if data export is successful. If the data export was not successful, please check whether the time format is correct.

If a USB Download Alarm appears please refer to the following table for description of the problem.

Alarm	Description
-1001	Progress or control data object type is incorrect
-1004	Group object name does not exist or the group object does not have the save property
-1020	The start time of the export is greater than the end time
-1021	USB flash drive is not inserted
-1022	Only one export task is allowed at the same time
-1023	The number of records read is 0
-1024	File operation failed
-1025	Export path is empty
-1026	Export path is not legal
-1027	Incorrect time format
-1028	Unsupported export mode

Table. 1-USB Download Alarm Description



6.10. Historical Data Curves

Click the "Historical Curve" button in the menu bar to enter the trend curve interface. You can click the buttons below the X-axis to browse and view the values in a different time range. Click on Y-axis Range to change the minimum and maximum Y-axis values for a proper range.



Figure 34 - History Curve Screen



Figure 35 - Y-axis Range Setting

- M The curve will scroll back (to the left of the X-axis) one page
- The curve will scroll back (to the left of the X-axis) half the page of the curve
- The curve will scroll backward (to the left of the X-axis) to a position where the main line is drawn
- The curve will scroll forward (to the right of the X-axis) to a position where the main line is drawn
- The curve will scroll forward (to the right of the X-axis) half the page of the curve
- The curve will scroll forward (to the right of the X-axis) one page
- A dialog box will pop up to reset the starting time of the curve

Figure 36 - Button Function Review



Recent time		Ok
1	Hour 🔻	Cancel
Fixed time	Today 👻	ounor
Time division point	0 Hour	
Given time		
2021 Year 10	Month 26 Day	
8 Hour 28	Minute 26 Second	

6.11. User Management

Click the "User Management" button on the menu bar and then you can select "Login", "Logout" and "Manage" operations.



Figure 38 - User Management

Logout enables the user to log out of the logged-in state and only view the real-time readings, but cannot perform operations such as parameter settings. Click "Manage" to enter the user management interface, where you can add users, change passwords and other operations. Users can set their own user name and password and select the user group they belong to.

User login	· · · · · · · · · · · · · · · · · · ·
😰 pyxis-Admin	User password:
😰 pyxis-User	Logout way: Online timeout O Idle timeout
	Online time: 0 Minutes
	User description:
	USB login Login Cancel

Figure 39 - User Management Screen

<u>Modify Password:</u> Select the user you want to change, then click Modify User button, enter the user's own password in the User Password column and Confirm Password column, and click Confirm to modify successfully. ***NOTE*** If you do not want to set the password, you can delete the password and save it.

🖀 User member management	\times
User name: pyxis User password: •••••• Attached to user group	User description: Re-enter Password: •••••• Alternative user group User Group Ok Cancel

Figure 40 - Modifying the User Screen



Modbus Communication & Recommended Maintenance

7.1. Modbus Correspondence Address

Number	Definition	Address	Format	Mode	Unit	Note
1	Turbidity	1	float	Read only	NTU	Data format: ABCD
2	Turbidity Sensor Communication Abnormal	3	uint	Read only		0: Normal 1: Alarm
3	Turbidity Upper Limit Alarm	4	uint	Read only		
4	Turbidity lower limit alarm	5	uint	Read only		
5	4-20mA module communication error	6	uint	Read only		
6	Cleaning module communication abnormality	7	uint	Read only		
7	Abnormal brush	8	uint	Read only		
Communication Protocol: Standard Modbus-RTU						
Communication Parameters: Baud Rate -9200, Data Bit -8, Stop Bit -1, Check Bit - Even						
Station Number: 100						
Communication Protocol: Standard Modbus-TCP						
Communication Parameters: IP: 192.168.0.3 (can be set); Port: 502						
Station Number: 1						

Table 2 - Correspondence Address

7.2. Suggested Maintenance

After the analyzer is installed by a qualified technician, it can begin to monitor water quality. The IK-73X-PLUS series inline detection system is designed to be simple to operate, but still requires some regular maintenance. Actual system maintenance may vary depending on the installation conditions and usage. Please refer to the table below as a general recommended maintenance schedule guideline. Little operator intervention is required during normal operation.

Required Services	Recommended Frequency		
Cleaning IK-73X-PLUS Series Sensor	Monthly or Cleaned As Needed		
Cleaning of FT-100-PLUS Flow Reservoir	Monthly or Cleaned As Needed		
Replacement of FT-100-PLUS Brush Head	Annually or As Needed		
Turbidity Calibration (Low Point Only For Pure Water)	Every 6 Months or As Desired		

Table 3 - Maintenance Intervals



Replacing the FT-100-PLUS Brush & Seal Assembly

The IK-739-PLUS and IK-736-PLUS panels come equipped with FT-100-PLUS automatic brush assembly for inline sensor cleaning and air bubble removal. Replacement of the FTP-100-1 brush and seal assembly (Pyxis P/N 28698) should be conducted annually or as needed by following the process steps below. Contact Pyxis Lab for pricing details.









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